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Supporting Information

Waterborne Fluorine-Free Superhydrophobic Surfaces Exhibiting Simultaneous CO₂ and Humidity Sorption

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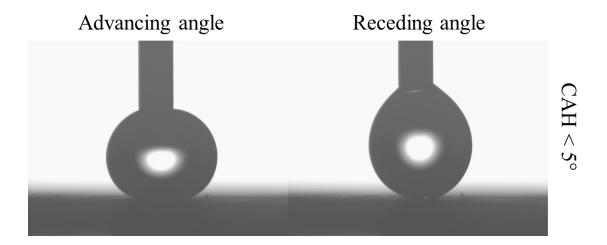


Figure S1. Advancing angle (170°), receding angle (167°) and the difference of these two, contact angle hysteresis (CAH) over coated surface.

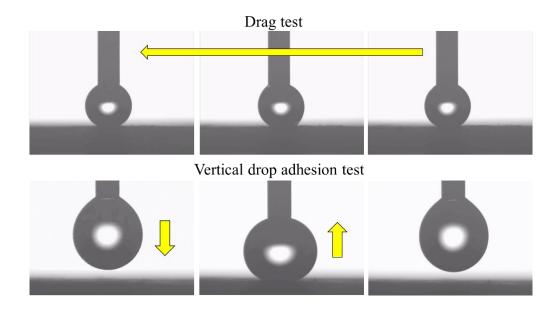
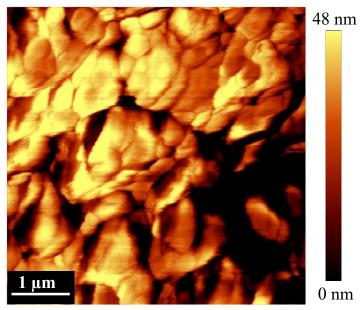


Figure S2. Drag test and vertical drop adhesion test over superhydrophobic surface. Arrows represent the directions of droplet movement.

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Average roughness 30 nm

Figure S3. AFM image of unmodified clay coated glass surface.

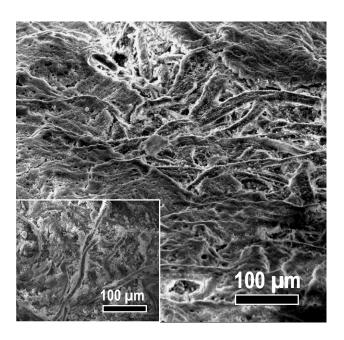


Figure S4. SEM image of modified clay coated filter paper (tilt angle 45°). (Inset) Perpendicular view.

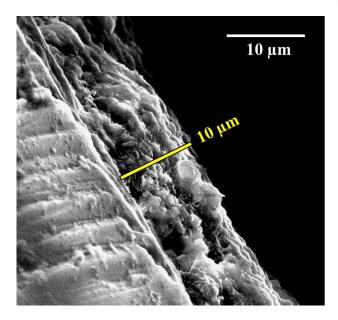


Figure S5. Cross-sectional SEM image shows the thickness of the coating.

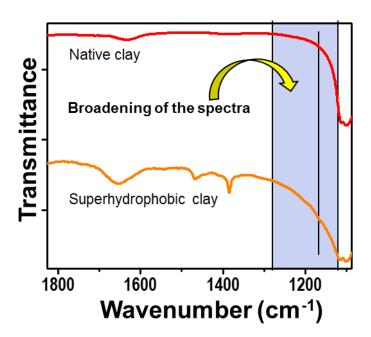


Figure S6. Expanded IR spectra of superhydrophobic clay and native clay. Hump at 1170 cm⁻¹ and broading of the spectrum for superhydrophobic clay (marked in black line and blue shade) corresponds to the C-N stratching, coming from the incorporated amine functionality.

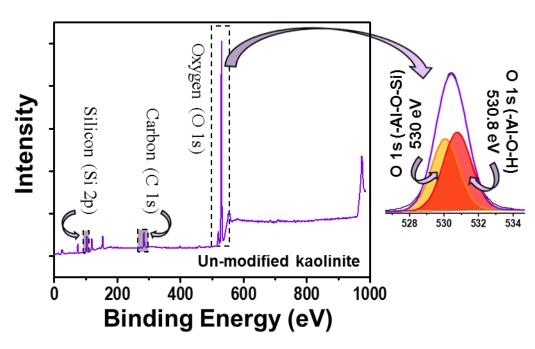


Figure S7. Survey spectrum and deconvoluted XPS spectrum in the O1s region showing the relative concentration of A1-O-H and A1-O-Si linkage over native clay coated surface.

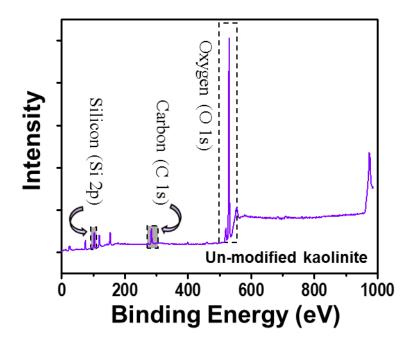


Figure S8. XPS survey spectrum of native clay. Peak at 285 eV corresponds to carbon, mostly comes from the organic species.

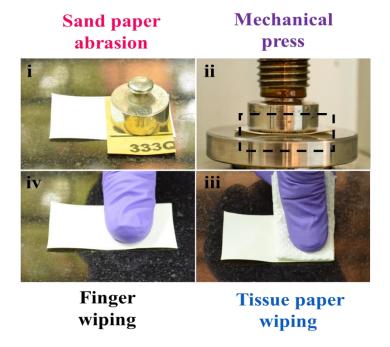


Figure S9. Image of various mechanical test. i) Sand paper abrasion, ii) mechanical pressing, iii) tissue paper wiping and iv) finger wiping.

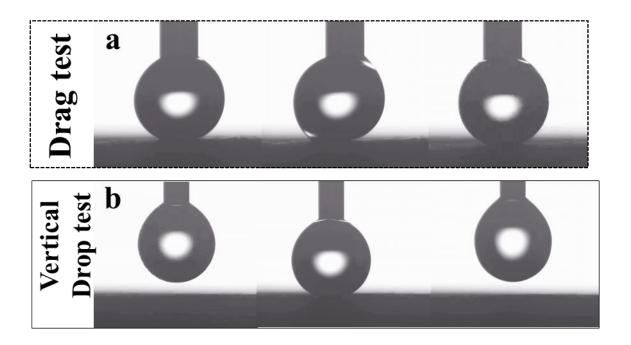


Figure S10. Image of (a) droplet drag test over finger wiped surface and (b) vertical droplet adhesion test over sand paper abraded surface.

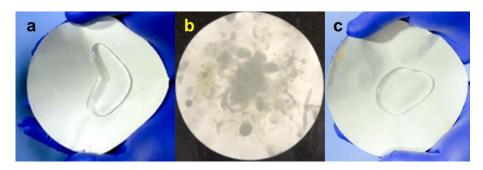


Figure S11. Oil-wash experiment. Image of (a) water over untreated superhydrophobic surface, (b) adsorbed oil over the superhydrophobic surface and (c) water over oil-washed superhydrophobic surface.

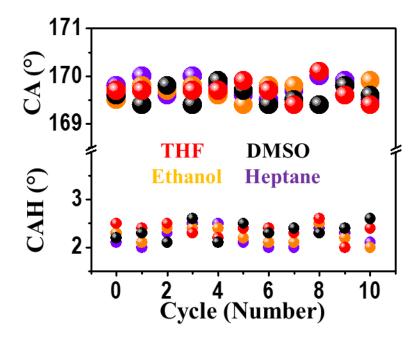


Figure S12. Change in wetting property of the coated surfaces upon immersion inside various organic solvents for 50 h. Static CA and CAH of water droplet was measured after taking the surface out from the solvent in a regular time interval of 5 h.

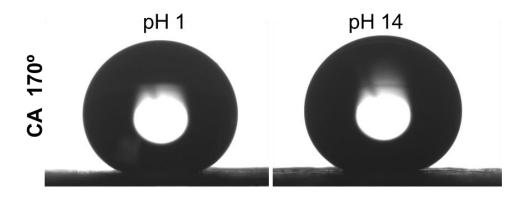


Figure S13. CA measurements with acidic (pH=1) and basic (pH=14) water droplets.

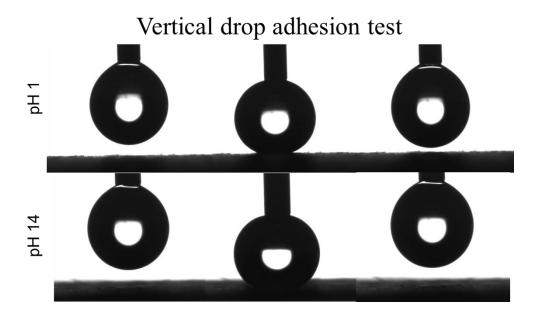


Figure S14. VDATs measurements with acidic (pH=1) and basic (pH=14) water droplets.

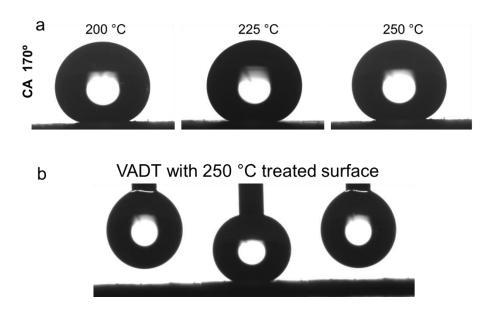


Figure S15. (a) CA measurements over 200, 225, 250 °C temperature treated surface. (b) VADTs over 250 °C temperature treated surface

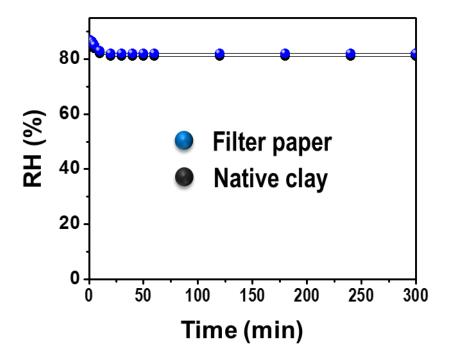


Figure S16. Moisture adsorption control study with filter paper and native clay.

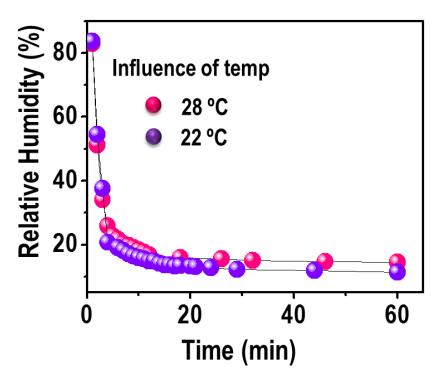


Figure S17. Effect of temperature on moisture adsorption

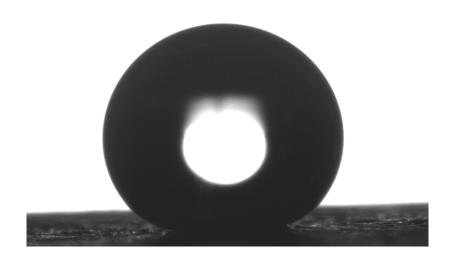


Figure S18. Static water contact angle (170°) over moisture adsorbed superhydrophobic surface.



Figure S19. Schematic presentation of fabrication process.

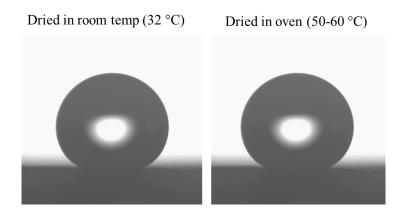


Figure S20. Effect of drying temperature on non-wetting property of the material. In both the cases static contact angle of water droplet was 170°.

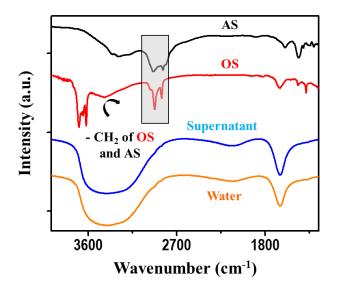


Figure S21. Stability of the chemical attachments between AS and OS with clay particles. IR spectra of supernatant, AS, OS, and water. IR spectrum of supernatant (blue) does not contain any characteristic peak of AS (black) and OS (red). It is similar to pure water (orange).