



This is an electronic reprint of the original article.

This reprint may differ from the original in pagination and typographic detail.

Mughal, M. Rizwan; Praks, Jaan; Vainio, R.; Janhunen, P.; Envall, J.; Näsilä, Antti; Oleynik, P.; Niemelä, P.; Slavinskis, A.; Gieseler, J.; Jovanovic, N.; Riwanto, B.; Toivanen, P.; Leppinen, H.; Tikka, T.; Punkkinen, A.; Punkkinen, R.; Hedman, H.-P.; Lill, J.-O.; Slotte, J.M.K.

Aalto-1, multi-payload CubeSat: In-orbit results and lessons learned

Published in: Acta Astronautica

DOI: 10.1016/j.actaastro.2020.11.044

Published: 01/10/2021

Document Version Peer-reviewed accepted author manuscript, also known as Final accepted manuscript or Post-print

Published under the following license: CC BY-NC-ND

Please cite the original version:

Mughal, M. R., Praks, J., Vainio, R., Janhunen, P., Envall, J., Näsilä, A., Oleynik, P., Niemelä, P., Slavinskis, A., Gieseler, J., Jovanovic, N., Riwanto, B., Toivanen, P., Leppinen, H., Tikka, T., Punkkinen, A., Punkkinen, R., Hedman, H.-P., Lill, J.-O., & Slotte, J. M. K. (2021). Aalto-1, multi-payload CubeSat: In-orbit results and lessons learned. *Acta Astronautica*, *187*, 557-568. https://doi.org/10.1016/j.actaastro.2020.11.044

This material is protected by copyright and other intellectual property rights, and duplication or sale of all or part of any of the repository collections is not permitted, except that material may be duplicated by you for your research use or educational purposes in electronic or print form. You must obtain permission for any other use. Electronic or print copies may not be offered, whether for sale or otherwise to anyone who is not an authorised user.

Journal Pre-proof

Aalto-1, multi-payload CubeSat: In-orbit results and lessons learned

M. Rizwan Mughal, J. Praks, R. Vainio, P. Janhunen, J. Envall, A. Näsilä, P. Oleynik, P. Niemelä, A. Slavinskis, J. Gieseler, N. Jovanovic, B. Riwanto, P. Toivanen, H. Leppinen, T. Tikka, A. Punkkinen, R. Punkkinen, H.-P. Hedman, J.-O. Lill, J.M.K. Slotte

PII: S0094-5765(20)30719-0

DOI: https://doi.org/10.1016/j.actaastro.2020.11.044

Reference: AA 8392

To appear in: Acta Astronautica

Received Date: 10 May 2020

Revised Date: 16 September 2020

Accepted Date: 26 November 2020

Please cite this article as: M.R. Mughal, J. Praks, R. Vainio, P. Janhunen, J. Envall, A. Näsilä, P. Oleynik, P. Niemelä, A. Slavinskis, J. Gieseler, N. Jovanovic, B. Riwanto, P. Toivanen, H. Leppinen, T. Tikka, A. Punkkinen, R. Punkkinen, H.-P. Hedman, J.-O. Lill, J.M.K. Slotte, Aalto-1, multi-payload CubeSat: In-orbit results and lessons learned, *Acta Astronautica* (2021), doi: https://doi.org/10.1016/j.actaastro.2020.11.044.

This is a PDF file of an article that has undergone enhancements after acceptance, such as the addition of a cover page and metadata, and formatting for readability, but it is not yet the definitive version of record. This version will undergo additional copyediting, typesetting and review before it is published in its final form, but we are providing this version to give early visibility of the article. Please note that, during the production process, errors may be discovered which could affect the content, and all legal disclaimers that apply to the journal pertain.

© 2020 Published by Elsevier Ltd on behalf of IAA.



Aalto-1, multi-payload CubeSat: In-orbit results and lessons learned

M. Rizwan Mughal^{1a}, J. Praks^a, R. Vainio^b, P. Janhunen^c, J. Envall^c,

A. Näsilä^d, P. Oleynik^b, P. Niemelä^a, A. Slavinskis^{a,e}, J. Gieseler^b,

N. Jovanovic^a, B. Riwanto^a, P. Toivanen^c, H. Leppinen^a, T. Tikka^a,

A. Punkkinen^b, R. Punkkinen^f, H.-P. Hedman^f, J.-O. Lill^g, J.M.K. Slotte^h

^aDepartment of Electronics and Nanoengineering, Aalto University School of Electrical Engineering, 02150 Espoo, Finland

^bDepartment of Physics and Astronomy, University of Turku, 20014 Turku, Finland

^cFinnish Meteorological Institute, Space and Earth Observation Centre, Helsinki, Finland ^dVTT Technical Research Centre of Finland Ltd, Espoo, Finland

^e Tartu Observatory, University of Tartu, Observatooriumi 1, 61602 Tõravere, Estonia

^fDepartment of Future Technologies, University of Turku, 20014 Turku, Finland ^gAccelerator Laboratory, Turku PET Centre, Åbo Akademi University, 20500 Turku, Finland

^hPhysics, Faculty of Science and Technology, Åbo Akademi University, 20500 Turku, Finland

Abstract

The in-orbit results and lessons learned of the first Finnish satellite Aalto-1 are briefly presented in this paper. Aalto-1, a three-unit CubeSat which was launched in June 2017, performed Aalto Spectral Imager (AaSI), Radiation Monitor (RADMON) and Electrostatic Plasma Brake (EPB) missions. The satellite partly fulfilled its mission objectives and allowed to either perform or attempt the experiments. Although attitude control was partially functional, AaSI and RADMON were able to acquire valuable measurements. EPB was successfully commissioned but the tether deployment was not successful.

In this paper, we present the intended mission, in-orbit experience in operating and troubleshooting the satellite, an overview of experiment results, as well as lessons learned that will be used in future missions.

Keywords: Aalto-1, CubeSat, In-orbit results, Lessons learned, Aalto

¹M. Rizwan Mughal is also associated with Electrical Engineering Department, Institute of Space Technology, Islamabad, Pakistan, Correspondence: rizwan920@gmail.com

Spectral Imager, Radiation Monitor, Electrostatic Plasma Brake

1 1. Introduction

There has been a significant increase in the design, development, launch 2 and operation of nano and micro satellites since last two decades. A large 3 number countries initiated their space activities and a large number of Newspace companies emerged as an outcome. A number of innovative plat-5 form subsystems, payloads and missions have been proposed, designed and 6 launched by universities and small industry thanks to significantly reduction 7 of development and launch costs [1, 2, 3, 4, 5, 6, 7, 8, 9]. This has been made 8 possible due to availability of Commercial Off The Shelf (COTS), technology 9 miniaturization and affordable rides. The CubeSat standard, initially per-10 ceived for educational purposes only, was defined by Stanford and California 11 Polytechnic State Universities in 1999 [10]. Since the launch of first CubeSat 12 in 2003, this standard has revolutionized the space industry by playing an 13 increasingly important role in technology demonstrations, remote sensing, 14 Earth observation and education [11, 12]. More recently, the CubeSats have 15 started to increasingly exploit the scientific and commercial use cases [12, 13]. 16 Being small in size, they have transformed the traditional design approach 17 of space systems by providing low-cost access to space [14, 15, 16, 17]. A 18 single ride of launch vehicle can carry hundreds of CubeSat-class satellites. 19 Many universities are effectively using CubeSats as hands-on tools to teach 20 the challenging engineering concepts about the design and development of 21 complex interdisciplinary systems. The launch and operation phase provides 22 a unique learning experience to university teams enabling them to learn es-23 sential skills in mission design and operations [18]. Now a day's university 24 CubeSat missions aim at real science and technology demonstration while 25 also ensuring the educational objectives. It is important for CubeSat com-26 munity to share the knowledge, in orbit experiences, lessons learned and 27 mission details which will consequently help other teams to gain valuable 28 experience and not repeat the same mistakes. 29

The current small satellite literature lacks the whole life cycle: i.e. all aspects relating to mission planning, design, launch, operations and lessons learned. The teams either report very specific technical information of the design, or come up with mission descriptions and in-orbit results. One can barely find information in the current literature about complete life cycle ³⁵ covering a wide range of aspects. In order to provide the CubeSat commu-³⁶ nity with the sufficient details on complete aspects in terms of technology ³⁷ development, technology demonstration and key experiences, we present the ³⁸ design, development and in-orbit experience of Aalto-1, the first satellite of ³⁹ Aalto University, Finland. We present our findings in two papers: the first ⁴⁰ one covering the technology development aspects [19] whereas the present ⁴¹ paper covers the in-orbit results and lessons learned.

42 2. Mission overview

Aalto-1, shown in Fig. 1, is a 3U CubeSat designed and developed by
Aalto university and partner organizations. The spacecraft was launched in
June 2017 and hosted three payloads: AaSI, RADMON and EPB.

AaSI is the first hyperspectral imaging system compatible with nanosatel-46 lites, based on a piezo-actuated tunable Fabry–Pérot Interferometer (FPI) 47 which allows for an unprecedented miniaturization [20]. The instrument fits 48 in a half of CubeSat unit and, within a few seconds, can acquire spectral im-49 ages in tens of freely programmable channels. The filter works in the spectral 50 range of 500–900 nm where each channel is 10-20 nm wide. A 512×512 -pixel 51 sensor with a 10° field of view provides a ground resolution better than 200 m 52 per pixel. 53

RADMON, fitting within 0.4 CubeSat units, is one of the smallest particle detectors, which has proven itself capable of taking scientific measurements [21, 22]. It measures electron energies in the >1.5 MeV range and protons in the >10 MeV range.

EPB is novel deorbiting technology which employs the coulomb drag be-58 tween the ionospheric plasma and a long charged tether [23, 24]. The tether 59 is deployed using a centrifugal force and it is estimated that a 100-m tether 60 (such as on-board Aalto-1) could decrease an altitude by 100 km of a three-61 unit CubeSat within 600 days [25]. A similar experiment was carried on-62 board ESTCube-1 [26, 27] where tether deployment was not successful [28]. 63 While Aalto-1 EPB experiment was improved based on ESTCube-1 ground 64 test results, yet the deployment of EPB was not successful. This is due 65 to the fact that Aalto-1 flight hardware had to be delivered soon after the 66 ESTCube-1 experiment was carried out and, therefore, the team did not have 67 time and resources to redesign the EPB module, as it is being done for the 68 FORESAIL-1 mission [25]. 60

Journal Pre-proof



Figure 1: Overview of Aalto 1 subsystems and photograph of FM.The highlighted subsystems are: 1) Radiation Monitor (RADMON), 2) Electrostatic Plasma Brake (EPB) 3) Global Positioning System's (GPS's) antenna and stack interface board, 4) Attitude Determination and Control System (ADCS), 5) GPS and S-band radio, 6) Aalto Spectral Imager (AaSI), 7) Electrical Power System (EPS), 8) On-Board Computer (OBC), 9) Ultra High Frequency (UHF) radios, 10) solar panels, 11) electron guns for EPB, 12) S-band antenna, 13) debug connector

In this paper, section 3 briefly introduces mission timeline representing 70 the launch and operations. Section 4 presents the in-orbit results and lessons 71 learned of all the payloads. RADMON in-orbit results are introduced briefly 72 based on previously published results [21, 22]. EPB in-orbit results and 73 lessons learned are discussed in detail, especially the possible reasons of tether 74 deployment failure. AaSI detailed in-orbit results are presented here for the 75 first time. Furthermore, Section 5 introduces in-orbit experience of platform's 76 subsystems. Section 6 discusses the results and concludes the paper. 77

78 3. Mission timeline

The spacecraft was launched aboard PSLV-C38 launch vehicle at 05:59 Eastern European Time (EET) and the first beacon was recorded by a Software Defined Radio (SDR) located in South Africa at approximately 08:30 EET. The first contact with the Aalto University ground station was established during the first pass at 10:07 EET.

During the consequent passes, several responses were recorded, but were not decoded due to an unidentified problem in the ground station reception chain. Later on the problem was troubleshooted to be in mast pre-amplifier. While powering it off provided a directional link with the CubeSat, it came at a cost – a loss in the signal strength.

The mission wise timeline on the commissioning and operations of each 89 experiment is presented in Fig. 2. During Launch & Early Operations Phase 90 (LEOP), the first AaSI picture was downloaded and RADMON commis-91 sioning phase was started. As part of Aalto-1 operations, multiple AaSI 92 campaigns have been completed. RADMON operations resulted in a useful 93 data set during nominal conditions and also during a solar storm. EPB cam-94 paign resulted in partial success in commissioning phase but failure in tether 95 deployment. 96



Figure 2: Mission timeline

97 4. Mission payloads

This section describes the in orbit performance of RADMON, EPB and AaSI payloads. The thorough design approach, selection and implementation has been presented in accompanying paper [19].

101 4.1. Radiation monitor mission

The RADMON is a small $(4 \times 9 \times 10 \text{ cm}^3, 360 \text{ g})$ low-power (1 W) radia-102 tion monitor [29, 19]. The monitor detects protons and electrons employing 103 a regular $\Delta E - E$ analysis to distinguish between particle species. The de-104 tectors of the instrument are a $2.1 \times 2.1 \times 0.35$ mm³ silicon detector and a 105 $10 \times 10 \times 10$ mm³ CsI(Tl) scintillation detector placed inside a brass envelope 106 (see Figure 3). The envelope of the detector compartment is opaque for pro-107 tons below 50 MeV and electrons below 8 MeV. The envelope has a 280 μm 108 aluminum entrance window that stops low energy photons and low energy 109 charged particles. A particle must hit both detectors to be registered. There-110 fore, the thicknesses of the entrance window and the silicon detector set the 111 lower energy threshold for protons to about 10 MeV and electrons to about 112 1.5 MeV. A detailed description of the instrument calibration is presented in 113 [22].114



Figure 3: The RADMON radiation monitor cross section. The arrow on the picture shows a particle that is incident within the instrument aperture. The brass case is light-brown. The silicon detector is light blue, surrounded by a blue passive silicon area, which is fixed on a printed circuit board (PCB) shown as dark gray. The CsI(Tl) scintillator is shown in green. Under the scintillator there is a photodiode shown in dark blue. White structure on the bottom is an alumina case of the photodiode.

115 4.1.1. In-orbit results

RADMON in-orbit calibration campaign was carried out in September 2017. It was discovered that the gain of the scintillator did not match the value obtained from ground calibrations, but was about 30% lower. The reason could not be positively determined, but the deterioration of the optical contact between the CsI(Tl) crystal and the photodiode during launch vibrations could potentially be responsible for this decay of performance. A successful in-flight calibration was, however, achieved using data obtained in ¹²³ a dedicated calibration mode, which allows raw data from detectors to be ¹²⁴ down-linked. The in-flight calibration is discussed in detail in [22].

The first observational campaign of RADMON started on 10 October 125 2017 and lasted until 2 May 2018. Using these data, it has been demon-126 strated in [21] that the instrument is able to measure the integral intensities 127 of electrons above 1.5 MeV and protons above 10 MeV in Low Earth Orbit 128 (LEO), reflecting the dynamic environment of the radiation belts. Fig. 4 129 shows the temporal evolution of daily electron intensities from October to 130 December 2017 with respect to McIlwain L parameter [30] (indicating the 131 equatorial distance of drift shells) together with the Dst (disturbance storm 132 time) index as a measure for geomagnetic storm intensity [31, 32]. The two 133 observed moderate geomagnetic storms result in strong enhancements of the 134 outer radiation belt, while periods following small storms are characterized 135 by reduced electron intensities in the outer belt. 136

Figure 4 also illustrates the contamination of all electron measurements 137 by higher energy protons: the constantly increased intensities in the L range 138 below 2 correspond to the proton-dominated inner radiation belt. Further 139 comparisons with electron spectra observed in a similar but slightly higher 140 orbit (820 km) by the Energetic Particle Telescope (EPT) onboard the ESA 141 minisatellite (volume <1 m³) PROBA-V (PRoject for OnBoard Autonomy-142 Vegetation) showed a good agreement for the >1.5 MeV electron channel of 143 RADMON [21]. 144

Next observation effort was made late in 2019 to check if the instrument 145 functions well. We have ensured that the instrument is in a good shape, but 146 the satellite lacks power for continuous operations of RADMON. A compro-147 mise was found to keep RADMON operating for every 12 hours with a 3-hour 148 break to ensure recharge of the satellite battery. A new set of calibration data 149 from the end of 2019 confirmed that the calibration of the detectors had not 150 changed during the 2.5 years in space and that no visible signs of detector 151 degradation could be identified. 152

153 4.1.2. Lessons learned

RADMON is a successful space experiment and, certainly, it can be improved. Minimization of the contamination of electron channels by highenergy protons would be the most valuable improvement for the instrument. The collimator geometry should also be streamlined to achieve an optimal instrument aperture.

¹⁵⁹ The current design is such that particles enter the instrument within a



Figure 4: From top to bottom: Time series of Dst index and four histograms of integral intensities with respect to L parameter obtained by the different RADMON electron channels from 10 Oct 2017 to 21 Dec 2017. The z-axis gives color-coded arithmetic daily mean of intensity per bin – note that the color scale is different for all panels in order to enhance the details of all channels which have different sensitivities. Figure adapted from [21] by permission of Elsevier, ©2019 COSPAR.

 $\approx 20^{\circ}$ half-width cone defined by an opening in the brass container. The opening is manufactured as a right-angle shaft sufficiently larger than the dimension of the silicon detector (see Fig. 3).

An incident particle may, therefore, hit a side of the silicon detector in a way that it deposits energy into its active area and its passive area in an arbitrary proportion. Further, it hits the scintillation detector. This effect leads to an underestimation of energy deposited in the ΔE detector. Subsequently, such a particle is misclassified. A silicon detector with two concentric active areas would contribute to better particle classification and reduce contamination of electron channels by protons. The detector should

trigger on the central dot and add the energy deposited in the encircling area 170 to its output signal. One of the possible geometries could be a "sandwich" 171 detector with a thinner layer carrying the central spot and a thicker layer 172 beneath. In this case, it is even easier to get the correct ΔE signal since 173 the energy loss in the thinner layer would not be needed for the pulse height 174 analysis. Any signal above the threshold would gate the particle detection by 175 the $\Delta E - E$ detectors below. The thickness of the top detector can be about 176 100–150 μ m and should be optimized for scientific requirements. A thicker 177 detector would show more edge effects than a thin one, but could have a 178 better signal-to-noise ratio. The thickness of the entrance window should be 179 adjusted as well during the optimization. 180

Another issue is that the current geometry allows a gradual increase in the angle of the acceptance cone. The collimator should be designed as a conical opening in the shielding container so that it becomes transparent at sharper energy threshold. It would improve the flatness of the particle response at moderate energies.

A simulation of the suggested layered design carried out within the Geant4 186 [33, 34] framework is compared to a simulation of the current design in Fig. 5. 187 The "sandwich" has a thin silicon detector right on top of the ΔE silicon 188 detector. Both detectors are square and of the same size. The instrument 189 container has a tantalum front wall, which can be optimized further to a 190 tantalum lining of the container opening. This reduction is possible since 191 the upper thin silicon detector sets the accepted solid angle for a particle 192 to be detected. High energy protons coming within the aperture are still 193 detected as electrons. Nevertheless, limiting the solid angle of the instrument 194 acceptance for such protons improves the quality of the observational data. 195 In a proton-rich environment, such as South Atlantic geomagnetic anomaly, 196 contamination of electron channels could be used as a secondary proxy on 197 the proton population. 198

As a positive takeaway from the experiment, the successful RADMON re-calibration using in-flight data showed that a dedicated mode allowing the full pulse height data to be downloaded also from space can render a RADMON-like instrument to a self-calibrating device. Thus, an expensive full calibration campaign in high-energy beam facilities, reaching hundreds of MeVs in proton energies, can be avoided using this approach.



Figure 5: The contamination of electron channels (e3 and e5 are chosen as examples) by high energy protons in comparison to a proposed "sandwich" design.

205 4.2. Electrostatic Plasma Brake

The key components of the EPB payload are those of the tether reeling 206 mechanism as shown in Fig 6. These include the tether reel, reel motor (not 207 visible), tether chamber, tether tip mass, tip mass launch lock (Kaiku), and 208 reel launch lock (Kieku). The reel motor (vacuum qualified piezo motor) is 209 nested inside the reel. The control electronics underneath the tether reel-210 ing Printed Circuit Board (PCB), separate high voltage PCB, and electron 211 emitters are similar to those of ESTCube-1 as described earlier in the lit-212 erature [27]. Only changes introduced were related to the revised launch 213 locks and additional diagnostics. The high voltage converter was changed to 214 double the voltage from \pm 500 kV to \pm 1000 kV which caused some minor 215 changes in the electron emitters. 216

The revised launch locks and additional diagnostics included the following 217 components. The reel lock was newly designed and diagnostics was added. 218 Behind the spring loaded lock shaft is an optoport (black component next 219 to the lock in the left panel of Fig. 6. When the lock was burned the state 220 of the optoport was designed to change from open to close. To monitor the 221 tip mass before and after the tip mass lauch lock was released, a pair of 222 phototransistor (Kyylä) and IR LED (Soihtu) was mounted in the tether 223 chamber opposite to the opening tube of the tip mass and tether (two holes 224 in the top right corner of the tether chamber in the right panel of Fig. 6). 225 The IR LED can be used to healty check the phototransistor prior to the 226 tip mass release. After the release, if the tether should be damaged, the 227 phototransistor observed light freely entering to the tether chamber. 228



Figure 6: EPB Mechanical parts on the PCB (left) and key tether reeling components: reel, tip mass, tether chamber, and tip mass launch lock (right). The reel lock can be seen on the left panel left side of the tether chamber.

229 4.2.1. In-orbit results

The in-orbit tests of the plasma brake started with a commission phase, in 230 which the On Board Computer (OBC) sent EPB a number of commands with 231 the goal of verifying its operational state. This list included essentially all the 232 commands which were safe to run without any risk of hazard. This restriction 233 ruled out e.g. the commands that would initiate physical changes in the 234 payload's status (launch lock burns, motor activation) or the ones not usable 235 at this point of the mission (high voltage or electron gun activation). The 236 commands that were run all worked as designed, returning some housekeeping 237 data for analysis. Most importantly at this point, the data showed that all 238 systems were at nominal state and that the launch locks had kept the tether 239 reel and the tip mass intact. 240

The second step in in-orbit tests was to open the two launch locks that 241 had locked the tether reel and the tip mass during the launch. Each lock was 242 opened by applying a 150 mA current, which would melt the dyneema string 243 keeping the spring loaded lock at closed state. The tether reel lock, named 244 Kieku, had an integrated optical diagnostics system whose state could be 245 read by the OBC at any time. During the burn sequence the system's state 246 switched from "locked" to "deployed" after about 12 seconds of burning as 247 shown in Fig. 7. Similar diagnostics were not available for the tip mass lock 248 Kaiku. The duration of the burn current for Kaiku was chosen long enough 249 to ensure a proper deployment. 250

251

The final verification of the operational readiness before attempting tether



Figure 7: Flight data showing the deployment of the tether reel lock Kieku.

deployment was performed with the help of the photosensor Kyylä. Kyylä 252 is a simple phototransistor placed inside the tether reel chamber. It has the 253 backside of the tip mass in the center of its field of view. If the tip mass had 254 been ejected from its nest prematurely, the light (e.g. from Earth albedo) 255 entering the chamber could easily be detected in Kyylä's signal. An example 256 data plot from an early Kyylä scan is shown in Fig. 8. The extremely nar-257 row width of the peaks indicate that even though light is able to enter the 258 chamber, it is able to do so over a very narrow angle only, as the satellite 259 is spinning. This may be explained as follows. The tip mass, roughly cylin-260 deric, remains like a plug in the tether opening tube. The tip mass is not 261 tightly in the tube but held to its place by the launch lock. Thus there is 262 a tiny gap between the tip mass and the tube walls that provides the light 263 with a passage of the narrow angle. If the tip mass was completely removed, 264 the shape of the peaks would be considerably wider. Another piece of infor-265

mation obtained from these tests was the confirmation of the satellite's spin rate. An approximate seven second periodicity of the peaks coincided precisely to the angular velocity data of the Attitude Determination & Control Subsystem (ADCS). Simultaneously it provided proof that Kyylä was indeed measuring real phenomena of its surroundings and not some arbitrary electrical disturbances.



Figure 8: Flight data from the phototransistor Kyylä. The periodicity of the signal corresponds to the satellite's spin rate at the time.

After the successful initial tests and preparations it was time to attempt tether deployment. A controlled spin-up of the satellite could not be performed due to the shortcomings of the satellite's ADCS which are described in detail in section5. The satellite was nonetheless spinning through natural causes and its spin axis and angular velocity (\approx 50 degrees per second) were, by chance, suitable for taking a shot at deployment.

²⁷⁸ The spin rate for EPB deployment was verified by magnetometer and gy-

roscope telemetry data. Figures 9 and 10 present the high resolution measurement data in time and frequency domains respectively and Fig. 11 presents
the calibrated gyroscope data during the EPB deployment campaign.



Figure 9: Magnetometer high resolution data during EPB deployment campaign

Despite having achieved the desired spin rate around tether deployment 282 axis, the deployment attempts all failed, unfortunately. In each attempt 283 the motor was commanded to make a turn that is relatively small but still 284 easily detectable. We couldn't observe any changes in the tether reel rotary 285 position. The vacuum qualified piezo motor has an in-built potentiometer 286 based rotary encoder. Fig. 12 shows the values measured by this encoder 287 throughout the tether deployment trials. The peak-to-peak variation of the 288 values corresponds to a 1.4° turn, or 0.4 mm on the perimeter of the reel. 289 The conclusion must be that no detectable motor movement has taken place. 290 If the motor had worked nominally, the turn angle would have been tens of 291 degrees. 292

293 4.2.2. Lessons learned

The most noticeable result of the EPB mission is obviously the failure of the tether deployment hardware. It is somewhat unclear why this happened,



Figure 10: Magnetometer high resolution flight data during EPB deployment campaign in frequency domain confirming the spin rate around the spin axis

even though several clues exist. Figure 12 shows examples of the measured 296 motor voltage during two tether deployment attempts. In normal opera-297 tion the motor voltage would remain in its nominal value of approximately 298 40 volts. As the plots show, the voltage is cut off and starts a rather rapid 290 decay as soon as it has been switched on. The motor voltage is generated 300 within the EPB control electronics with the help of a boost converter. In 301 Fig. 12 the voltage appears to saturate at the level of the boost converter's 302 input voltage. This would indicate that the faulty operation of the boost 303 converter is the source of all grief. 304

Not all went haywire, though. Several newly developed systems, some in-305 cluding moving parts, worked exactly as planned. Especially the completely 306 renewed design for the tether reel lock Kieku proved to be a reliable work 307 horse in space. At this point it is important to introduce the reader to the 308 launch history of the EPB payload. A very similar payload was first launched 309 on-board ESTCube-1 [26, 27]. Its fate was identical to that of Aalto-1 EPB. 310 It is important to note that the timelines of the two satellite missions over-311 lapped in a most unfortunate way. Once the in-orbit results of ESTCube-1 312



Figure 11: High resolution gyroscope calibrated flight data during EPB deployment campaign

were ready and verified, the delivery date of the Aalto-1 flight model hard-313 ware was only four months away. Also, due to the lack of proper on-board 314 diagnostics, the reasons for the failure were mostly unknown. Therefore the 315 EPB team was lacking both the proper time and the accurate knowledge of 316 the problem in order to make fundamental changes in the motor hardware 317 and control electronics. Instead, a number of features were added to gather 318 all the information possible, in order to at least see what is happening in 319 case of repeated failure. All these diagnostics tools described above (Kyylä, 320 Kieku's optical feedback, motor's position encoder) worked as planned. This 321 allowed the EPB team to have an instant view of the situation in orbit and fi-322 nally get valuable clues of what happened on-board ESTCube-1 as well. The 323 last minute changes could not help the Aalto-1 EPB to complete its mission, 324 but at the very least they helped in compiling a road-map towards more 325 successful missions in the future. A small step for Coulomb drag industry, 326 but a step forward nonetheless. 327



Figure 12: Measured values of the rotary encoder of the tether reel motor. These values were recorded over several tether deployment attempts. The peak-to-peak variation of the values corresponds to a turn of 1.4 degrees. The pre-launch value recorded in the last ground tests was 421.

328 4.3. Aalto-1 Spectral Imager AaSI

329 4.3.1. In-orbit results

After establishing communications, the VIS camera was first powered on 330 the 3^{rd} of July, 2017. The first housekeeping data from the camera indicated 331 nominal behaviour, and the instrument temperature was ca. -5° C. The first 332 image, as shown in Fig. 14, was taken on the 5^{th} of July, while the satellite 333 was still tumbling. During image acquisition, the satellite was located over 334 Norway with the field of view pointed to the southern direction towards 335 Denmark. Based on visual analysis, the image quality is good, and no visible 336 de-focusing or new aberrations are present. 337

The spectral camera was first powered on the 25^{th} of July, and the instrument housekeeping data was nominal. The temperature was around -5° C,



Figure 13: Two data sets of the motor voltage during the tether deployment attempts. Notice the saturation at the level of the input voltage (≈ 11 volts) of the boost converter. In each set the last data point was recorded after the input voltage had been switched off.

and the piezo voltages for the FPI were between 26 V and 28 V, which indicated perfect health for the FPI unit. When compared to piezo voltages measured on ground prior to launch, there was approximately 10 V difference in one of the channels. This was expected as there is a temperature difference between the measurements ($+22^{\circ}$ C at the pre-launch check vs. -5° C in orbit) and the water absorbed by the piezo actuators has evaporated at the time of taking in-orbit measurements.

First images were taken with the spectral camera on the 3rd of August. From these images, the functionality of the camera optics was verified. The imaged scene was covered by clouds, and in the false color composite as shown in Fig. 15, one can see spectral variation in the clouds. During this time, the satellite was still tumbling quite rapidly, so the imaged area is moving significantly between the spectral frames.



Figure 14: The first image downlinked from Aalto-1. The image is taken with the VIS camera on 5^{th} of July, 2017 and it shows the coastline of Denmark together with Earth's horizon.

After the performance of optics was verified, the on-board spectral cali-353 bration method was tested. The calibration is based on measuring a bright 354 target (e.g. cloud or desert) and scanning the spectral filter over the cut-355 off wavelength of the 900 nm short pass filter and taking an average of the 356 pixel values. The sequential images are recorded with very small wavelength 357 increment. When the spectral transmission peak passes over the short pass 358 filter, the signal level will drop. When the signal is plotted as a function 359 of FPI set point voltage, the drop in signal level is visible. The location 360 where the slope is steepest corresponds to the cutoff wavelength of the short-361 pass filter. Successful calibration measurement was performed on the 5^{th} 362 of September which is shown in Fig. 16. When compared to measurements 363 done on ground, it can be seen that the spectral behaviour is similar, but 364 due to the cold temperature $(-16^{\circ}C)$ and different illumination conditions 365 the shape of the calibration spectrum is different. 366

The satellite was de-tumbled in June 2018 and the imaging campaign was continued immediately after de-tumbling. During this campaign, an image



Figure 15: False color composite of the first spectral image captured by AaSI. The approximate wavelengths in the image are R=710 nm, G=535 nm and B=510 nm. The tumbling of the satellite is clearly visible as the frames do not contain much overlap. The bottom part of the image shows as yellow, as the wavelengths 535 nm and 710 nm are extracted from the same raw image.

mosaic was created from VIS images, and finally on August 6, 2018 the first cloud-free images of land targets were acquired. The imaging sequence started at the equator above Congo, and continued for about six minutes while the satellite was travelling south toward South Africa. The images of six different wavelengths were acquired, and, from the resulting spectrum, the red-edge of vegetation is clearly visible, as shown in Fig. 17.

An image compression program was uploaded to the satellite during the spring of 2018. This was first tested around the midsummer of 2018, and several series of images were taken. In order to downlink the image mosaics, image compression was required. After compression, the images were successfully downlinked. The stiched mosaic is shown in Fig. 18. The slow tumbling of the satellite is clearly visible in the sequential images.



Figure 16: Calibration measurement comparison. In the top figure, the signal level is plotted as function of FPI set point voltage. Signal derivative is plotted in the bottom figure. The position with the steepest slope corresponds to the filter cutoff wavelength. The filter cutoff position is visible in both cases, but the measurement performed in orbit is distorted. This is mainly due to the cold temperature, which is outside the instrument's operation temperature.

381 4.3.2. Lessons learned

This was the first mission ever to demonstrate a hyperspectral camera on a nanosatellite. It was also the first space-borne demonstration of a tunable



Figure 17: The first cloud-free spectral image of a land target (top). The image is centered on Tshuapa River near Mbandaka. The false color image is constructed from R=752 nm, G=671 nm, B=565 nm. The bottom figure shows the spectrum of the central area of the image measured at 6 wavelenghts.

- ³⁸⁴ FPI-based nanosatellite-compatible hyperspectral camera.
- ³⁸⁵ The main lesson learned was that this technology works in space environ-



Figure 18: Mosaic of sequential VIS images

ment and it can be used for nanosatellite-based hyperspectral imagers. All
of the primary mission objectives were completed, so the AaSI mission can
be considered successful.

Not all functionalities of the imager could be verified though. The tumbling platform prevented imaging of planned targets, and the limited downlink allowed only the use of minimal spectral mode with six wavelengths. However, the tumbling platform showcased the benefits of frame-based spectral imaging, as the images in different wavelengths can be overlapped in post processing. This is a great benefit in nanosatellite missions, as the imager can still be used in the case of attitude control malfunction.

³⁹⁶ 5. Platform in-orbit performance

The in-orbit performance of spacecraft platform which consisted of com-397 mercial and in house developed subsystems, is briefly presented. While the 398 key platform subsystems were successfully commissioned, the spacecraft ac-399 complished its mission with partial success. The design approach of platform 400 subsystems which consisted of an Electrical Power Subsystem (EPS) [35], an 401 ADCS [36], a Global Positioning System (GPS)-based navigation system 402 [37], a Ultra High Frequency (UHF) [38] and S-band [39] radios for Teleme-403 try, Telecommand & Communication (TT&C), and a Linux-based Onboard 404

⁴⁰⁵ Data handling (OBDH) [40] is briefly presented in [19].

406 5.1. In orbit performance of EPS

In order to monitor and keep track of the health of the spacecraft, a num-407 ber of housekeeping sensors were used. The performance of EPS is presented 408 in terms of telemetry values of voltage, current and temperature sensors. The 409 flight data of these sensors confirms that the EPS is functional and provides 410 power to satellite subsystems since its launch. However, there are some is-411 sues. The telemetry data reveals partially degraded performance of one of the 412 solar panels as evident by green plot in Fig. 20. This behaviour is likely due 413 to the un-controlled spin orientation of the satellite. The telemetry data of 414 solar panel temperatures, EPS board temperature and battery temperatures 415 from launch date till Aug 2020 is plotted in Fig. 19. The highest temperature 416 variation takes place on the satellite surface as evident from central graphs 417 representing panel X and Y, where solar panel temperatures change in $\pm 20^{\circ}$ C 418 range. This range remains quite stable throughout the mission representing 419 that the temperature is at equilibrium. The temperature inside the satellite 420 depends on operation of payloads and platform subsystems. The telemetry 421 data of board and battery temperatures, as evident from Fig. 19, represents 422 that the passive thermal control maintains sufficiently stable temperature 423 fluctuations. 424



Figure 19: Aalto 1 surface and inner temperatures (in \circ C) from launch till Aug 2020



Figure 20: Solar panel current intensities from launch till Aug 2019. The vertical axis represents the generated current (in mA) read by each BCR

425 5.2. In-orbit performance of ADCS

The commissioning phase of the ADCS functions were met with com-426 plications, as some of the sensor readings were erroneous. Two of the sun 427 sensors (on the +X and -X directions of the satellite) were malfunctioned 428 and not usable for attitude estimation. In Fig. 21, the gyroscope readings 429 from regular housekeeping data until October 2017 have a low angular rate 430 resolution. This was because of improper processing of sensor raw data and 431 a problem with the communication channel in the ADCS module. This was 432 fixed with a small firmware update. Over the course of the mission, some-433 times the ADCS module is reset and defaulted to idle mode. Such event 434 will turn off the ADCS sensors which needs to be manually turned on. This 435 shows up as frozen sensor data, visible in Fig. 21 around October–November. 436 2017 and February–May 2018. 437

The first attempt to detumble the satellite was attempted on October 2017. The attempt failed because of constant rebooting of the ADCS module when the B-dot control was turned on. The problem was caused by the magnetorquer driver channel which was later fixed with a major firmware and magnetorquer driver update on June 2018 consequently solving the reboot issue. The detumbling operation was tested again with positive results. The spin rate of the satellite was reduced close to 0 deg/sec as confirmed by
the telemetry data of Fig. 21. The detumbling control was kept on until
September 2018, after which the satellite started to spin up.



Figure 21: Gyroscope data from July 2017 to November 2019.

The main cause of the uncontrolled spin up of the satellite remains unknown when the B-dot is disabled. Some possible causes are environmental disturbance torque, residual dipole moment generated by unknown magnetic materials or current loop from the solar panels power routing.

Although detumbling with the B-dot controller was successful, many other mission modes, including controlled spin up for tether deployment, were not successful. The ADCS commissioning modes, including the spin up manoeuvre, has been tried with the magnetorquers only [6, 5]. The reaction wheels showed inconsistencies in their power reading during the early commissioning phase and thus have not been thoroughly tested yet.

An important lesson learned was to procure the commercial modules at the early stages of development and test all the functional modes during the qualification phase. Moreover, designing an in house subsystem gives more flexibility in interfacing and testing.

461 5.3. In-orbit performance of OBDH, TT&C and GPS subsystems



Figure 22: OBC reboot events during July-Nov 2017 [40]

The OBC-1 branch that was enabled at satellite deployment had reset 462 itself after around a month after launch. The cause was initially perceived 463 as single event upset due to radiation in South Atlantic Anomaly, but the 464 problem was later found to be actually caused by a software bug in the 465 command line. The reboots due to software bugs, radiation and EPS reset 466 etc. plotted in relation to proton fluxes, are given in Fig. 22 [40]. During first 467 five months after launch, a total of 38 boot events occurred. A boot event 468 may have one or more boots, with the group having a likely common cause. A 469 further detailed analysis on the boot events can be read in [40]. The satellite 470 suffered from instability in EPS, resulting in several resets in EPS and the 471 arbiter. A Coronal Mass Ejection (CME) occurred in early September 2017, 472 providing an excellent opportunity for RADMON testing [41]. The satellite 473 was quickly retasked to collect as much data as possible with RADMON. A 474 precious RADMON set of data collection was also interrupted during a CME 475 due to OBC reboots. A few unexplained boot events of the OBC, which were 476

resolved without involvement of the arbiter, occurred during the CME event.It is suspected that these may be related to either radiation or EPS reset.

Immediately after the launch, multiple objects launched on the same rocket as Aalto-1 had similar Two Line Element (TLE), and it was unclear which TLE set belonged to Aalto-1. The GPS subsystem was one of the first instruments successfully operated after contacting the satellite, and navigation solutions provided by the receiver allowed determining the correct TLE set. The determined identity was also communicated to the TLE data provider [42].

It has been observed that the TLE accuracy has been sufficient for most routine operations, and the use of GPS has been less frequent than expected. A sub-optimal GPS antenna placement (resulting from a compromise with solar panel placement) and satellite tumbling have caused delays in obtaining the first fix after powering the receiver.

The commissioning of the UHF transceiver was successful since the first 491 contact with the CubeSat was established during first pass over the ground 492 station. The commissioning phase was met with many challenges which have 493 been briefly detailed in [19]. From the telemetry logs, a radio interference in 494 the Northern direction, close to the horizon, was noted at around 437.22 MHz. 495 Similar kind of interference around the 437.0–437.4 MHz was measured by 496 the UWE-3 CubeSat mission though the source of interference has not been 497 confirmed [43]. The S-band transmitter has not been successfully commis-498 sioned despite multiple attempts in July 2017 and July 2018. 499

500 6. Discussion and conclusions

Although the mission was a partial success in terms of executing the ex-501 periments, the important lessons learned during this mission have been ap-502 plied in the design of next variants of payloads and platforms. The RADMON 503 instrument was successful in commissioning and measurement phases. Its 504 heritage has been used to design a more complex Particle Telescope (PATE) 505 payload for the upcoming FORESAIL-1 mission [44]. The EPB tether could 506 not be deployed due to a failure in tether deployment hardware. The lessons 507 learned have been taken into consideration in development of the plasma 508 brake for upcoming FORESAIL-1 and ESTCube-2 missions [45]. The AaSI 509 was the first nanosatellite-compatible hyper-spectral imager to be flown in 510 space. Alto-1 project successfully demonstrated the expertise of VTT in 511 both visible and hyper-spectral miniature imager designs. The technology 512 has many potential future applications to serve CubeSat and/or scientific in-513 dustry/community. Since Aalto-1, VTT's hyper-spectral imagers have been 514 developed for Reaktor Hello World, PICASSO, Hera and Comet Intercep-515 tor missions. The platform has provided successful in-orbit demonstration, 516 although some subsystems lacked the desired performance. An important 517 lesson learned was to perform a rigorous test campaign while integrating the 518 commercial and in-house built subsystems. 519

520 Acknowledgements

The RADMON team thanks P.-O. Eriksson and S. Johansson at the Accelerator Laboratory, Åbo Akademi University, for operating the cyclotron. Computations necessary for the presented modeling were conducted on the Pleione cluster at the University of Turku.

Aalto University and its Multidisciplinary Institute of Digitalisation and Energy are thanked for Aalto-1 project funding, as are Aalto University, Nokia, SSF, the University of Turku and RUAG Space for supporting the launch of Aalto-1.

529 References

[1] A. Ali, H. Ali, J. Tong, M. R. Mughal, S. U. Rehman, Modular design and thermal modeling techniques for the power distribution module
(pdm) of a micro satellite, IEEE Access 8 (2020) 160723–160737.

- [2] M. Mughal, Student research highlight smart panel bodies for modular
 small satellites, IEEE Aerospace and Electronic Systems Magazine 29
 (2014) 38–41.
- [3] A. Ali, S. A. Khan, M. Usman Khan, H. Ali, M. Rizwan Mughal,
 J. Praks, Design of modular power management and attitude control subsystems for a microsatellite, International Journal of Aerospace Engineering (2018).
- [4] A. Ali, M. R. Mughal, H. J. Ali, M. Leonardo, Innovative electric power
 supply system for nano-satellites.
- [5] Z. Mukhtar, A. Ali, M. R. Mughal, L. M. Reyneri, Design and comparison of different shapes embedded magnetorquers for cubesat standard nanosatellites, in: 2016 International Conference on Computing, Electronic and Electrical Engineering (ICE Cube), pp. 175–180.
- [6] M. R. Mughal, H. Ali, A. Ali, J. Praks, L. M. Reyneri, Optimized design and thermal analysis of printed magnetorquer for attitude control of reconfigurable nanosatellites, IEEE Transactions on Aerospace and Electronic Systems (2019) 1–1.
- [7] M. R. Mughal, A. Ali, J. Praks, L. M. Reyneri, Intra-spacecraft op tical communication solutions using discrete transceiver, International
 Journal of Satellite Communications and Networking 37 (2019) 588–600.
- [8] A. Ali, M. R. Mughal, H. Ali, L. Reyneri, Innovative power management, attitude determination and control tile for cubesat standard nanosatellites, Acta Astronautica 96 (2014) 116–127.
- [9] M. R. Mughal, A. Ali, L. M. Reyneri, Plug-and-play design approach to
 smart harness for modular small satellites, Acta Astronautica 94 (2014)
 754-764.
- ⁵⁵⁹ [10] J. Bouwmeester, J. Guo, Survey of worldwide pico- and nanosatellite
 ⁵⁶⁰ missions, distributions and subsystem technology, Acta Astronautica
 ⁵⁶¹ (2010).
- ⁵⁶² [11] J. Crusan, C. Galica, NASA's CubeSat Launch Initiative: Enabling
 ⁵⁶³ broad access to space, Acta Astronautica (2019).

- [12] A. Poghosyan, A. Golkar, CubeSat evolution: Analyzing CubeSat capabilities for conducting science missions, 2017.
- ⁵⁶⁶ [13] (????).
- ⁵⁶⁷ [14] N. Frischauf, R. Horn, T. Kauerhoff, M. Wittig, I. Baumann, E. Pellan⁵⁶⁸ der, O. Koudelka, NewSpace: New Business Models at the Interface of
 ⁵⁶⁹ Space and Digital Economy: Chances in an Interconnected World, New
 ⁵⁷⁰ Space (2018).
- ⁵⁷¹ [15] G. Peters, Utilizing commercial best practices for success in NewSpace,
 ⁵⁷² Microwave Journal (2015).
- ⁵⁷³ [16] S. Tkatchova, Emerging Space Markets, 2018.
- ⁵⁷⁴ [17] D. Salt, NewSpace-delivering onthedream, Acta Astronautica (2013).
- ⁵⁷⁵ [18] T. H. Zurbuchen, B. Lal, Achieving science with cubesats: Think⁵⁷⁶ ing inside the box, in: Proceedings of the International Astronautical
 ⁵⁷⁷ Congress, IAC.
- J. Praks, M. R. Mughal, et. al., Aalto-1, multi-payload cubesat: design, integration and launch, Acta Astronautica (2020 (submitted for
 publication)).
- [20] J. Praks, P. Niemelä, A. Näsilä, A. Kestilä, N. Jovanovic, B. A. Riwanto,
 T. Tikka, H. Leppinen, R. Vainio, P. Janhunen, Miniature Spectral Imager in-Orbit Demonstration Results from Aalto-1 Nanosatellite Mission, IGARSS 2018 - 2018 IEEE International Geoscience and Remote
 Sensing Symposium (2018) 1986–1989.
- J. Gieseler, P. Oleynik, H. Hietala, R. Vainio, H.-P. Hedman, J. Peltonen, A. Punkkinen, R. Punkkinen, T. Säntti, E. Hæggström, J. Praks,
 P. Niemelä, B. Riwanto, N. Jovanovic, M. R. Mughal, Radiation Monitor RADMON aboard Aalto-1 CubeSat: First results, Advances in Space Research 66(1) (2020) 52–65.
- [22] P. Oleynik, R. Vainio, A. Punkkinen, O. Dudnik, J. Gieseler, H. Hedman, H. Hietala, E. Hæggström, P. Niemelä, J. Peltonen, J. Praks,
 R. Punkkinen, T. Säntti, E. Valtonen, Calibration of RADMON Radiation Monitor Onboard Aalto-1 CubeSat, Advances in Space Research 66(1) (2020) 42–51.

- [23] P. Janhunen, Simulation study of the plasma-brake effect, Ann. Geophys. 32 (2014) 1207–1216.
- [24] O. Khurshid, T. Tikka, J. Praks, M. Hallikainen, Accommodating the
 plasma brake experiment on-board the Aalto-1 satellite, Proc. Estonian
 Acad. Sci. 63(2S) (2014) 258–266.
- I. Iakubivskyi, P. Janhunen, J. Praks, V. Allik, K. Bussov, B. Clav-|25|601 hills, J. Dalbins, T. Eenmäe, H. Ehrpais, J. Envall, S. Haslam, E. Ilbis, 602 N. Jovanovic, E. Kilpua, J. Kivastik, J. Laks, P. Laufer, M. Merisalu, 603 M. Meskanen, R. Märk, A. Nath, P. Niemelä, M. Noorma, M. R. Mughal, 604 S. Nyman, M. Pajusalu, M. Palmroth, A. S. Paul, T. Peltola, M. Plans, 605 J. Polkko, Q. S. Islam, A. Reinart, B. Riwanto, J. Sate, I. Sünter, M. Taj-606 mar, E. Tanskanen, H. Teras, P. Toivanen, R. Vainio, M. Väänänen, 607 A. Slavinskis, Coulomb drag propulsion experiments of ESTCube-2 and 608 FORESAIL-1, Acta Astronautica (2019). 609
- [26] S. Lätt, A. Slavinskis, E. Ilbis, U. Kvell, K. Voormansik, E. Kulu, M. Pa-610 jusalu, H. Kuuste, I. Sünter, T. Eenmäe, K. Laizāns, K. Zālīte, R. Vendt, 611 J. Piepenbrock, I. Ansko, A. Leitu, A. Vahter, A. Agu, E. Eilonen, 612 E. Soolo, H. Ehrpais, H. Lillmaa, I. Mahhonin, J. Mõttus, J. Viru, 613 J. Kalde, J. Subitidze, J. Mucenieks, J. Sate, J. Kütt, J. Polevskis, 614 J. Laks, K. Kivistik, K.-L. Kusmin, K.-G. Kruus, K. Tarbe, K. Tu-615 ude, K. Kalnina, L. Joost, M. Lõoke, M. Järve, M. Vellak, M. Neerot, 616 M. Valgur, M. Pelakauskas, M. Averin, M. Mikkor, M. Veske, O. Scheler, 617 P. Liias, P. Laes, R. Rantsus, R. Soosaar, R. Reinumägi, R. Valner, 618 S. Kurvits, S.-E. Mändmaa, T. Ilves, T. Peet, T. Ani, T. Tilk, T. H. C. 619 Tamm, T. Scheffler, T. Vahter, T. Uiboupin, V. Evard, A. Sisask, 620 L. Kimmel, O. Krömer, R. Rosta, P. Janhunen, J. Envall, P. Toiva-621 nen, T. Rauhala, H. Seppänen, J. Ukkonen, E. Haeggström, R. Kurppa, 622 T. Kalvas, O. Tarvainen, J. Kauppinen, A. Nuottajärvi, H. Koivisto, 623 S. Kiprich, A. Obraztsov, V. Allik, A. Reinart, M. Noorma, ESTCube-1 624 nanosatellite for electric solar wind sail in-orbit technology demonstra-625 tion, Proc. Estonian Acad. Sci. 63(2S) (2014) 200–209. 626
- [27] J. Envall, P. Janhunen, P. Toivanen, M. Pajusalu, E. Ilbis, J. Kalde,
 M. Averin, H. Kuuste, K. Laizāns, V. Allik, T. Rauhala, H. Seppänen,
 S. Kiprich, J. Ukkonen, E. Haeggström, T. Kalvas, O. Tarvainen,
 J. Kauppinen, A. Nuottajärvi, H. Koivisto, E-sail test payload of

ESTCube-1 nanosatellite, Proc. Estonian Acad. Sci. 63(2S) (2014) 210–
 221.

[28] A. Slavinskis, M. Pajusalu, H. Kuuste, E. Ilbis, T. Eenmäe, I. Sünter,
K. Laizans, H. Ehrpais, P. Liias, E. Kulu, et al., ESTCube-1 in-orbit
experience and lessons learned, IEEE Aerospace and Electronic Systems
Magazine 30 (2015) 12–22.

- [29] J. Peltonen, H. Hedman, A. Ilmanen, M. Lindroos, M. Mttnen, J. Pesonen, R. Punkkinen, A. Punkkinen, R. Vainio, E. Valtonen, T. Sntti,
 J. Pentikinen, E. Hggstrm, Electronics for the radmon instrument on
 the aalto-1 student satellite, in: 10th European Workshop on Microelectronics Education (EWME), pp. 161–166.
- [30] C. E. McIlwain, Coordinates for Mapping the Distribution of Magnetically Trapped Particles, Journal of Geophysical Research 66 (1961)
 3681–3691.
- [31] W. D. Gonzalez, J. A. Joselyn, Y. Kamide, H. W. Kroehl, G. Rostoker,
 B. T. Tsurutani, V. M. Vasyliunas, What is a geomagnetic storm?,
 Journal of Geophysical Research: Space Physics 99 (1994) 5771–5792.
- [32] T. Pulkkinen, Space Weather: Terrestrial Perspective, Living Reviews
 in Solar Physics 4 (2007) 1.
- [33] S. Agostinelli, J. Allison, K. Amako, J. Apostolakis, H. Araujo, P. Arce, 650 M. Asai, D. Axen, S. Banerjee, G. Barrand, F. Behner, L. Bellagamba. 651 J. Boudreau, L. Broglia, A. Brunengo, H. Burkhardt, S. Chauvie, 652 J. Chuma, R. Chytracek, G. Cooperman, G. Cosmo, P. Degtyarenko, 653 A. Dell'Acqua, G. Depaola, D. Dietrich, R. Enami, A. Feliciello, C. Fer-654 guson, H. Fesefeldt, G. Folger, F. Foppiano, A. Forti, S. Garelli, S. Giani, 655 R. Giannitrapani, D. Gibin, J. G. Cadenas, I. Gonzlez, G. G. Abril, 656 G. Greeniaus, W. Greiner, V. Grichine, A. Grossheim, S. Guatelli, 657 P. Gumplinger, R. Hamatsu, K. Hashimoto, H. Hasui, A. Heikki-658 nen, A. Howard, V. Ivanchenko, A. Johnson, F. Jones, J. Kallenbach. 659 N. Kanaya, M. Kawabata, Y. Kawabata, M. Kawaguti, S. Kelner, 660 P. Kent, A. Kimura, T. Kodama, R. Kokoulin, M. Kossov, H. Kurashige, 661 E. Lamanna, T. Lampn, V. Lara, V. Lefebure, F. Lei, M. Liendl, 662 W. Lockman, F. Longo, S. Magni, M. Maire, E. Medernach, K. Mi-663 namimoto, P. M. de Freitas, Y. Morita, K. Murakami, M. Nagamatu, 664

R. Nartallo, P. Nieminen, T. Nishimura, K. Ohtsubo, M. Okamura, 665 S. O'Neale, Y. Oohata, K. Paech, J. Perl, A. Pfeiffer, M. Pia, F. Ran-666 jard, A. Rybin, S. Sadilov, E. D. Salvo, G. Santin, T. Sasaki, N. Sav-667 vas, Y. Sawada, S. Scherer, S. Sei, V. Sirotenko, D. Smith, N. Starkov, 668 H. Stoecker, J. Sulkimo, M. Takahata, S. Tanaka, E. Tcherniaev, E. S. 669 Tehrani, M. Tropeano, P. Truscott, H. Uno, L. Urban, P. Urban, 670 M. Verderi, A. Walkden, W. Wander, H. Weber, J. Wellisch, T. We-671 naus, D. Williams, D. Wright, T. Yamada, H. Yoshida, D. Zschiesche, 672 Geant4 – a simulation toolkit, Nuclear Instruments and Methods in 673 Physics Research Section A: Accelerators, Spectrometers, Detectors and 674 Associated Equipment 506 (2003) 250 - 303. 675

- [34] J. Allison, K. Amako, J. Apostolakis, H. Araujo, P. Arce Dubois. 676 M. Asai, G. Barrand, R. Capra, S. Chauvie, R. Chytracek, G. A. P. 677 Cirrone, G. Cooperman, G. Cosmo, G. Cuttone, G. G. Daquino, 678 M. Donszelmann, M. Dressel, G. Folger, F. Foppiano, J. Generowicz, 679 V. Grichine, S. Guatelli, P. Gumplinger, A. Heikkinen, I. Hrivnacova. 680 A. Howard, S. Incerti, V. Ivanchenko, T. Johnson, F. Jones, T. Koi, 681 R. Kokoulin, M. Kossov, H. Kurashige, V. Lara, S. Larsson, F. Lei, 682 O. Link, F. Longo, M. Maire, A. Mantero, B. Mascialino, I. McLaren, 683 P. Mendez Lorenzo, K. Minamimoto, K. Murakami, P. Nieminen. 684 L. Pandola, S. Parlati, L. Peralta, J. Perl, A. Pfeiffer, M. G. Pia, A. Ri-685 bon, P. Rodrigues, G. Russo, S. Sadilov, G. Santin, T. Sasaki, D. Smith, 686 N. Starkov, S. Tanaka, E. Tcherniaev, B. Tome, A. Trindade, P. Tr-687 uscott, L. Urban, M. Verderi, A. Walkden, J. P. Wellisch, D. C. Williams, 688 D. Wright, H. Yoshida, Geant4 developments and applications, IEEE 689 Transactions on Nuclear Science 53 (2006) 270–278. 690
- [35] J. Hemmo, Electrical Power Systems for Finnish Nanosatellites, Master's
 thesis, Aalto University, Espoo, Finland, 2013.
- [36] T. Tikka, O. Khurshid, N. Jovanovic, H. Leppinen, A. Kestilä, J. Praks,
 Aalto-1 Nanosatellite Attitude Determination and Control System End to-End Testing, in: 6th European CubeSat Symposium, p. 78.
- [37] H. Leppinen, Integration of a GPS subsystem into the Aalto-1 nanosatel lite, Master's thesis, Aalto University, Espoo, Finland, 2013.
- ⁶⁹⁸ [38] M. Lankinen, Design and Testing of Antenna Deployment System for

Aalto-1 Satellite, Master's thesis, Aalto University, Espoo, Finland,
 2015.

[39] J. Jussila, S. Ben Cheikh, J. Holopainen, M. Lankinen, A. Kestilä,
J. Praks, M. Hallikainen, Design of high data rate, low power and
efficient S-band transmitter for Aalto-1 nanosatellite mission, in: Proceedings of the 2nd IAA Conference on University Satellites Missions
and CubeSat Workshop, pp. 811–829.

[40] H. Leppinen, P. Niemelä, N. Silva, H. Sanmark, H. Forén, A. Yanes,
R. Modrzewski, A. Kestilä, J. Praks, Developing a Linux-based nanosatellite on-board computer: flight results from the Aalto-1 mission, IEEE Aerospace and Electronic Systems Magazine 34 (2019).

[41] R. Vainio, A. Punkkinen, J. Peltonen, H.-P. Hedman, E. Hæggström,
P. Niemelä, J. Praks, R. Punkkinen, T. Säntti, E. Valtonen, Measurements of Energetic Electrons and Protons aboard a CubeSat on Low
Earth Orbit: Aalto-1 / RADMON, in: T. Hynninen, T. Kuusela (Eds.),
Physics Days 2018 21.3- 23.3.2018 Turku, Finland: FP2018 Proceedings,
p. 62.

[42] H. Leppinen, Enabling technologies and practices for low-cost nanosatellite missions, Doctoral dissertation, Aalto University, Espoo, Finland,
2018.

[43] S. Busch, P. Bangert, S. Dombrovski, K. Schilling, UWE-3, In-Orbit
Performance and Lessons Learned of a Modular and Flexible Satellite
Bus for Future Pico-Satellite Formations, Acta Astronautica (2015).

[44] P. Oleynik, R. Vainio, H.-P. Hedman, A. Punkkinen, R. Punkkinen,
L. Salomaa, T. Säntti, J. Tuominen, P. Virtanen, A. Bosser, P. Janhunen, E. Kilpua, M. Palmroth, J. Praks, A. Slavinskis, S. R. Kakakhel,
J. Peltonen, J. Plosila, J. Tammi, H. Tenhunen, T. Westerlund, Particle
Telescope aboard FORESAIL-1: simulated performance, Advances in
Space Research 66(1) (2020) 29–41.

[45] I. Iakubivskyi, P. Janhunen, J. Praks, V. Allik, K. Bussov, B. Clayhills, J. Dalbins, T. Eenmäe, H. Ehrpais, J. Envall, S. Haslam, E. Ilbis,
N. Jovanovic, E. Kilpua, J. Kivastik, J. Laks, P. Laufer, M. Merisalu,
M. Meskanen, R. Märk, A. Nath, P. Niemelä, M. Noorma, M. R. Mughal,

- S. Nyman, M. Pajusalu, M. Palmroth, A. S. Paul, T. Peltola, M. Plans, 732
- J. Polkko, Q. S. Islam, A. Reinart, B. Riwanto, J. Sate, I. Sünter, M. Taj-733
- mar, E. Tanskanen, H. Teras, P. Toivanen, R. Vainio, M. Väänänen, 734
- A. Slavinskis, Coulomb drag propulsion experiments of ESTCube-2 and 735
- FORESAIL-1, Acta Astronautica (2020). 736

Journal Pre-proof

Highlights:

- The launch and operations of first Finnish satellite, Aalto 1
- In orbit results and lessons learned of first miniaturized hyperspectral imager onboard a CubeSat
- In orbit results and lessons learned of miniaturized low power radiation monitor
- In orbit results and lessons learned of electrostatic plasma brake
- In orbit results and lessons learned of CubeSat platform

Journal Prerk

Declaration of interests

 \boxtimes The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

The authors declare the following financial interests/personal relationships which may be considered as potential competing interests: